

PROVIDER OF LASER & AUTOMATION INTEGRATED SOLUTIONS

HF-T SERIES

(Large Format Fiber Laser Cutting Machine)





COMPANY INTRODUCTION





Hymson Laser Technology Group Co., ltd founded in 2008, is a national high-tech enterprise, which integrates research and development, manufacturing, sales and service in laser and automation integrated solutions provider.



11 Subsidiaries

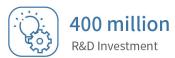


7000+ Employees Global



Hundreds
Patents







40+Global Service Centers

AS A GLOBAL ENTERPRISE

WE PROVIDE HIGH QUALITY AND EFFICIENT PRE-SALES AND AFTER-SALES SERVICE



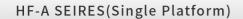
Transforming the Global Equipment Landscape Advancing Human Intelligent Manufacturing



PRODUCT CATALOG

SHEET METAL LASER CUTTING MACHINE







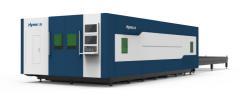
HF-B SERIES (High Power)



HF-C SERIES(Dual-platform)

SHEET METAL LASER CUTTING MACHINE —

SPECIAL PROFILE LASER CUTTING MACHINE







HF-G SERIES(Flagship Product)

HF-T SERIES(Large Format)

HP SERIES

TUBE METAL LASER CUTTING MACHINE







MP SERIES(Professional)

S SERIES(Standard)

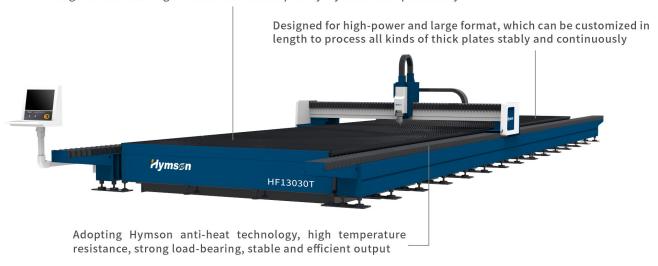
TP SERIES(Heavy-duty)



HF-T SERIES

Large Format Fiber Laser Cutting Machine

HF-T series fiber laser cutting machine is customized heavy duty and large format intelligent machine developed by Hymson independently



Core Configuration

| Unit | Name | Model / Specification | | |
|---------------------------|------------------------|-----------------------------|--|--|
| I. Control Programming | Control System | FSCUT | | |
| II. Mechanical Drive | Machine Lathe | HF-T High Strength Lathe | | |
| | Servo Motor and Drive | INOVANCE | | |
| | Precision Reducer | DESBOER | | |
| | Precision Toothed Rack | JT | | |
| | Precision Guide Rail | JW/ROUST | | |

| Unit | Name | Model / Specification | |
|----------------------------|--|-----------------------|--|
| II. Mechanical Drive | Table Type | Single Table | |
| III. Pneumatic Control | Intelligent Pneumatic System | SMC | |
| IV. Optical SystemDrive | Fiber Laser | ≥40000W | |
| | Auto Zoom Cutting Head | HYMSON | |
| V. Dedusting System | Intelligent Zoned Exhausting System | HYMSON | |
| | Dedusting Fan | HYMSON | |

Performance Indexes

| Equipment Model | HF13032T | HF16032T | HF24032T | HF30032T | Customized |
|--|---------------|---------------|---------------|---------------|-----------------------|
| Power | 6000-40000W | 6000-40000W | 6000-40000W | 6000-40000W | 6000-40000W |
| Effective Cutting Range | 13mX3.2m | 16mX3.2m | 24mX3.2m | 30mX3.2m | 25~50m |
| X/Y-axis Positioning Accuracy | \pm 0.1mm/m | \pm 0.1mm/m | \pm 0.1mm/m | \pm 0.1mm/m | ±0.1mm/m |
| X/Y-axis Repositioning Accuracy | \pm 0.05mm | ±0.05mm | \pm 0.05mm | ±0.05mm | ±0.05mm |
| Maximum Speed of X/Y-axis Linkage Positioning | 84m/min | 84m/min | 84m/min | 84m/min | 84m/min |
| Maximum X/Y-axis Acceleration | 0.8g | 0.8g | 0.6g | 0.6g | 0.6g |
| Floor Space of Main unit | 15mX3.5m | 21mX5m | 31mX6.5m | 36mX6.5m | Depending on the size |



Segmented Splicing Machine Lathe

- Brand New fourth-generation lathe machine adopts H-beam steel + internal fascia structure
- Maintain strong rigidity of the overall structure and small deformation, to further improve the production cycle of the equipment
- Machine lathe is divided into 8m a splicing part, reducing the docking port, avoid the accuracy errors caused by multi-step docking



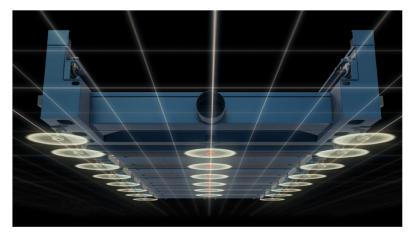
Thermal Dynamic Compensation Technology

- Adopting the thermal dynamic compensation technology to offset the impact caused by the degree of reference parallelism on both sides of the machine body in long-term
- use, thus guarantees cutting precision.
 - The thermal dynamic compensation technology can effectively protect the sliding block to reduce force suppression and bead blasting under force, thus guarantees the linear precision of operation and reduces the out-of-straight and out-of-round situations in cutting



Multi-point support balancing technology

 Multi-point support and balancing technology for large format equipment, providing multiple guarantees for stability, ensuring the balance of forces and preventing the machine lathe from sinking

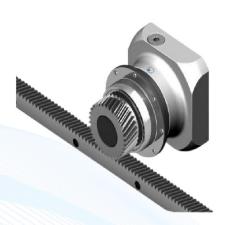




High Strength Cross Beam

- Adopting Hymson's patented structural design of drawn aluminum cross beam for light overall mass, high tensile strength and superior dynamic performance
- Through simulated data analysis and testing of different models and lengths, ensuring quality, rigidity and dynamic nature of the cross beam in long-time running





Precision Gear Drive

- Precision machined high precision pinions and racks having been finished and ground
- Super high matching rate and precision, high bite rate, smoother and quiet rotation
- Compact load driven structure for effectively reducing driving torque and eliminating vibration
- Adopting double drive gantry motion system for higher acceleration and faster movement speed

FSCUT bus control system

The system is taken as the Hymson Super Brain-EtherCAT bus control platform and is developed on the basis of Window 10 architecture. The data calculations are conducted with an industrial grade CPU, which is secure, reliable and self-diagnostics







Samples





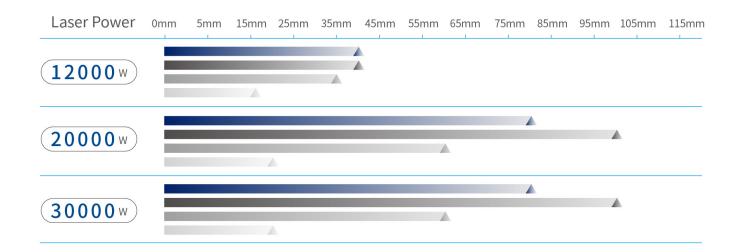




Cutting Ability



Carbon Steel Stainless Steel Aluminum Alloy Brass







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