

# PROVIDER OF LASER & AUTOMATION INTEGRATED SOLUTIONS

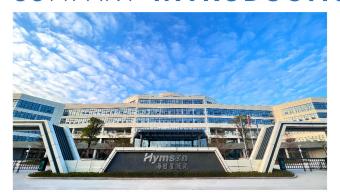
# FP SERIES

Four-chuck Laser Tube Cutting Machine





#### COMPANY INTRODUCTION





Hymson Laser Technology Group Co., ltd founded in 2008, is a national high-tech enterprise, which integrates research and development, manufacturing, sales and service in laser and automation integrated solutions provider.



11 Subsidiaries



7000+ Employees Global



Hundreds
Patents







**40+**Global Service Centers

#### AS A GLOBAL ENTERPRISE

WE PROVIDE HIGH QUALITY AND EFFICIENT PRE-SALES AND AFTER-SALES SERVICE



Transforming the Global Equipment Landscape Advancing Human Intelligent Manufacturing



## PRODUCT CATALOG

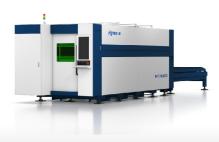
#### SHEET METAL LASER CUTTING MACHINE







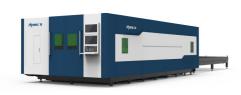
HF-B SERIES( High Power)



HF-C SERIES(Dual-platform)

#### - SHEET METAL LASER CUTTING MACHINE —

# SPECIAL PROFILE LASER CUTTING MACHINE







HF-G SERIES(Flagship Product)

**HF-T SERIES(Large Format)** 

**HP SERIES** 

#### TUBE METAL LASER CUTTING MACHINE







MP SERIES(Professional)

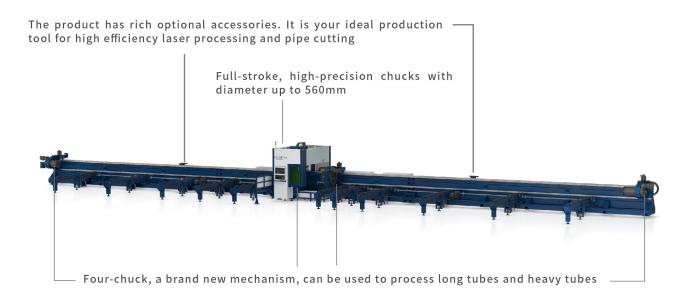
S SERIES(Standard)

TP SERIES(Heavy-duty)



# **FP SERIES**

## Four-chuck Laser Tube Cutting Machine



#### **Core Configuration**

Model	FP12036	FP12056
Control System	FSCUT	FSCUT
Cutting Head	Hymson	Hymson
Fiber Laser	6000W-20000W	6000W-20000W
Chuck	360mm Fully Sealed Pneumatic Chuck	560mm Fully Sealed Pneumatic Chuck
Servo Motor and Drive	INOVANCE	INOVANCE

Model	FP12036	FP12056
Precision Reducer	DESBOER	DESBOER
Precision Toothed Rack	JT	JT
Precision Guide Rail	JW/ROUST	JW/ROUST
Loading Components	12m	12m
Unloading Components	0-12m	0-12m

#### Performance Indexes

Equipment Model	FP12036	FP12056
Tube Specification	Circular Tubes: Φ20mm~Φ360mm Square Tubes: □20mm~□360mm	Circular Tubes: Ф50mm~Ф560mm Square Tubes: □50mm~□400mm
Tail Length	≥0mm	≥0mm
Maximum Weight of a Single Tube	1.2t	2t
Acceleration	0.6g	0.3g
Chuck Rotation Speed	60rpm	50rpm



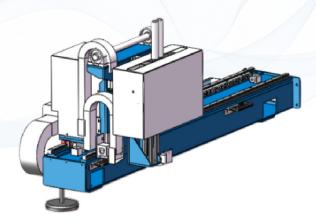
#### High Strength Machine Lathe

- The main body of the laser machine adopts the honeycomb welded structure and the internal stress is released through annealing treatment after welding
- Segmented splicing machine lathe, long to 40m



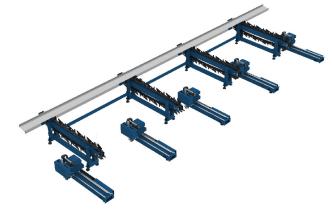
### **Auxiliary Support**

- The auxiliary support adopts servo follow-up to effectively prevent the pipe from swaying from side to side when rotating at high speed, thus guarantees the precision of turning during cutting
- The auxiliary support plays the role of guiding and supporting during loading



## Multi-stage Independent Loading Mechanism

- Multi-stage independent segmental discharging and loading mechanism to meet the needs of automatic loading of pipes of different lengths
- Maximum weight of single pipe can reach 1.2T, can support the loading cache of 4 pipes





#### Four-Chuck Structure

- Four-chuck structure for high effective processing of heavy tubes, one-piece chuck bearing housing, high load capacity and high rigidity
- The maximum clamping stroke is 560mm and can meet the cutting needs of most pipe types
- Can achieve the shortest tail length of 0mm, increase material utilization
- Maximum processing tube weight up to 2T, length up to 12000mm
- The rear chuck adopts the intelligent dust-exhaust system to greatly improve the dust prevention effect



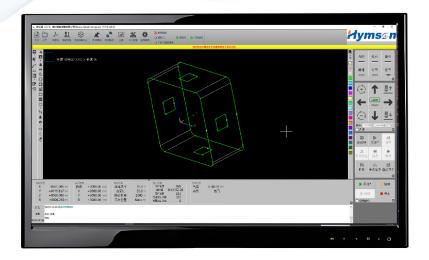
### Unloading Mechanism

- Multi-stage independent segmented discharging and unloading device, modular design, can realize any length combination of the tube
- Supports 4-piece pipe unloading cache to enhance processing efficiency



#### FSCUT control system

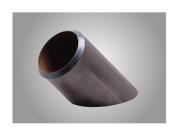
• FSCUT laser cutting control system, developed on the basis of Windows 10 operating system, communicates through Erthercat bus and integrates laser cutting modules with special functions. The simple and concise interface, power and practical functions, touch display screen and wireless keyboard and mouse make it easy to operate

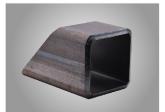






## Samples

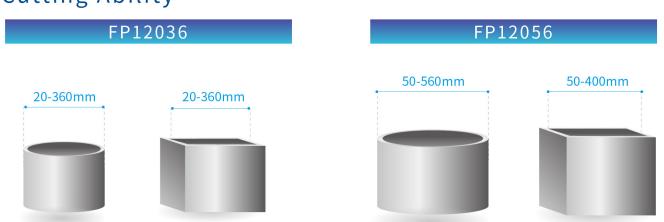








## **Cutting Ability**







- No. 18, Jintong 8th Road, Pengjiang District, Jiangmen City, Guangdong, China No. 66, Jintan Street, Jintan District, Changzhou City, Jiangsu, China
- hymsonlaser.net

info.bj@hymson.com

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